

ISO 9001 : 2000



Certificate: QM 02 00116



INDUSTRIAL VALVES

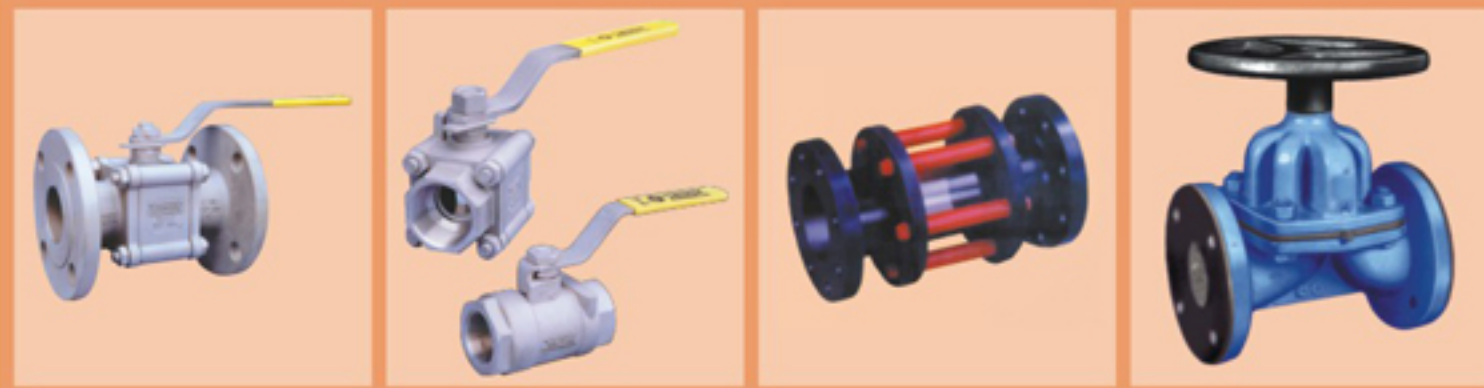


SHREE RAM ENGINEERING
BHAVNAGAR



PRODUCT RANGE

- ⦿ BALL VALVE
- ⦿ GATE VALVE
- ⦿ GLOBE VALVE
- ⦿ PLUG VALVE
- ⦿ BUTTERFLY VALVE
- ⦿ DIAPHRAM VALVE
- ⦿ SWING CHECK VALVE
- ⦿ STRAINERS Y-TYPE/POT TYPE
- ⦿ NEEDLE VALVE
- ⦿ SIGHT GLASS
- ⦿ P.P. VALVES & FITTINGS
- ⦿ STEAM TRAP
- ⦿ INDIGENOUS DEVELOPMENT
- ⦿ SUPER ALLOY PARTS
AS PER CUSTOMER'S
DRAWING & REQUIREMENTS



COMPANY PROFILE

SHREE RAM ENGINEERING is one of the upcoming SSI Unit established in 1989 manufacturing Industrial valves in various sizes & meet the requirement of Engineering, Chemical, Fertilizer & thermal plants, Cement, food processing, pesticides, petrochemicals, textile, and other processing industries all over India.

Our reliable DHORIYA brand valves are widely used in Chemical & Fertilizer plants. We also manufacture heat and corrosion resistant fasteners & super alloy components as per customer drawing and specification.

In addition to above we also undertake development of indigenously developed spares in substitution of imported components. as per specification and drawing. we have dedicated & motivated workforce with innovation fully geared to meet the future demand for its product.

Our Motto

- ⦿ Adopt recognized standard of quality system.
- ⦿ Maintain high standard of quality to customer's satisfaction.
- ⦿ Products should be fully in conformity with customer's specification and design.

QUALITY Assurance

Shree Ram Engineering complies with all codes and standards applicable to products manufactured by the company. It is committed to maintain high standard of quality in compliance with customer specification.

To achieve and maintain this company has adopted a comprehensive quality assurance system in design, manufacturing, assembling, testing, examination, and packing in accordance with standard and specification. Each department is responsible for implementing and maintaining quality assurance system. The

effectiveness of the entire system is assured by participation of all employees who contribute to high quality of every product of company.

We undertake and assure quality by carrying chemical analysis and mechanical testing radiography, crack detection, dye penetrate and ultrasonic testing and IGC test practice through our reliable and reputed labs. We also undertake third party inspection of reputed consultants if the customers require the same. Thus we doubly assure the integrity and safety of our products.

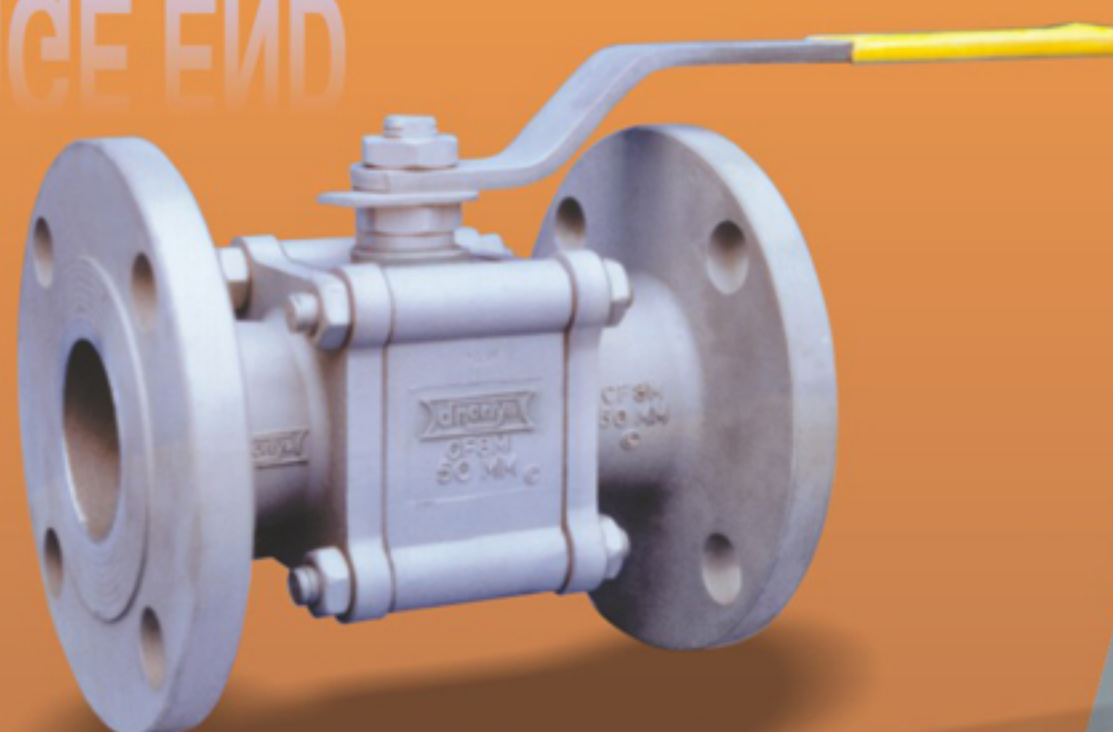


Precision Quality Work

BALL VALVE



THREE PIECE FLANGE END



TWO PIECE FLANGE END



SIZE RANGE : 1/2" to 16"

TESTING STD. : BS 5146

MANUFACTURING STD. : BS 5351

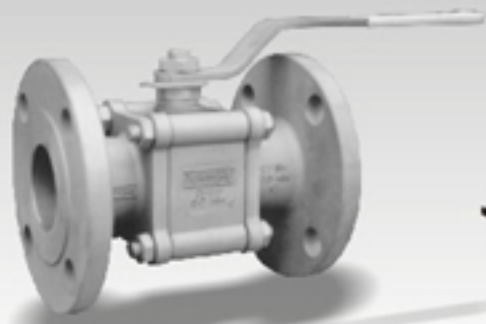
PRESSURE RATING CLASS 150 / 300

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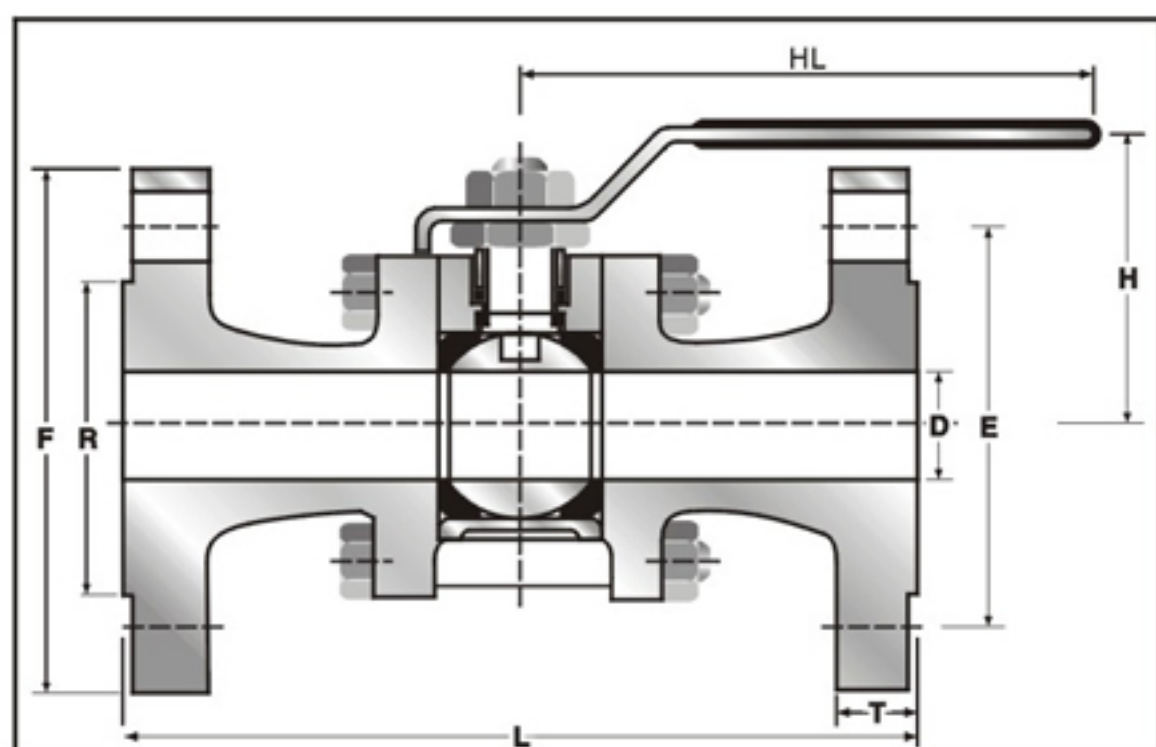
Precision Quality Work

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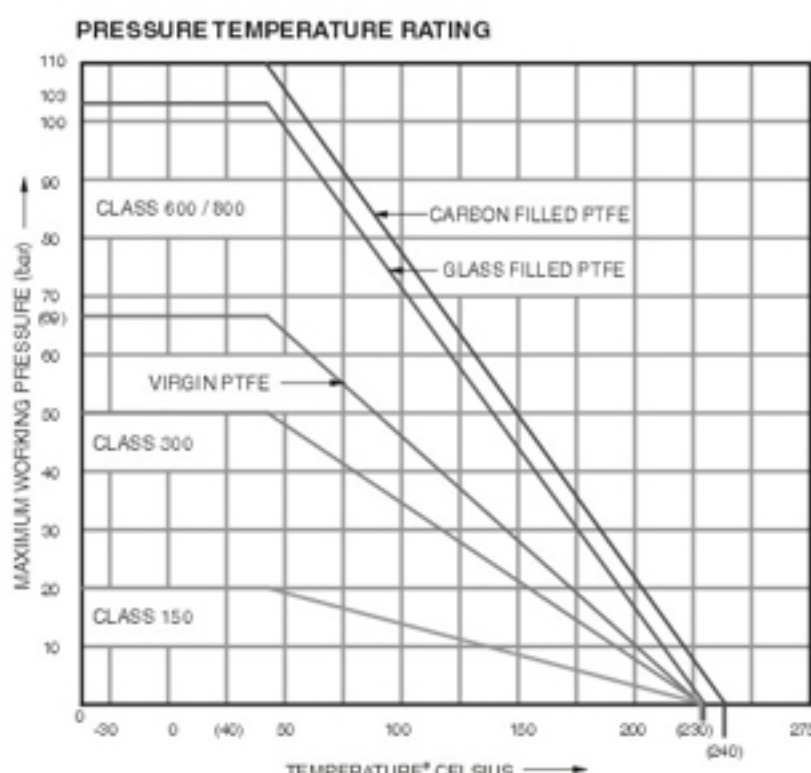


BALL VALVE

THREE PIECE FLANGE END



- » AVAILABLE UPTO 16" SIZE
- » AVAILABLE IN SINGLE PIECE DESIGN UPTO 4"
- » PRESSURE RATING ASME 150/300 CLASS & BS EQU.
- » FACE TO FACE AS PER ASME B 16.10
- » FLANGED AS PER ASME B 16.5 RF OR BS 10 TABLE "D", "E" & "F"
- » TESTING STD. API 598 / BS 5146 / BS 6755 PART-1
- » PTFE AND GFT SEATS AND SEALS.
- » FIRE SAFE TO API 607 / BS 6755 PART-2
- » DESIGN STD : BS 5351
- » NON FIRE SAFE ALSO AVAILABLE
- » ALSO AVAILABLE IN 2 PIECE DESIGN
- » FLOATING BALL & BLOW OUT PROOF STEM
- » LEVER / GEAR OPERATED / ACTUATOR OPERATED
- » MATERIAL OPTIONS :
ASTM A 216 GR. WCB, ASTM A 351 GR. CF8/CF8M/
CF8C/CF3/ CF3M / ALLOY - 20 / HASTALLOY B & C.
CAST IRON



Size	D	HL	R	CLASS 150				CLASS 300			
				L	F	E	T	L	F	E	T
1/2"	12.00	120	35	108	89	60	11	140	96	66.50	14
3/4"	19.05	142	43	118	99	70	13	152	118	82.50	16
1"	25.40	142	51	127	108	79	14	165	124	89	17
1 1/2"	38.10	230	73	165	127	98	14	190	156	114	21
2"	50.80	230	92	178	152	121	16	216	165	127	22
2 1/2"	65.00	546	105	190	178	140	17	241	190	149	25
3"	76.20	546	127	203	191	152	19	283	210	168	29
4"	101.00	762	157	229	229	190	24	305	254	200	32
6"	148.00	G.O.	216	267	280	241	25	403	318	270	37
8"	200.00	G.O.	270	292	343	298	29	419	381	330	41

All Dimension are in mm



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Precision Quality Work

BALL VALVE



THREE PIECE SCREW END
THREE PIECE SCREW END



SINGLE PIECE SCREW END
SINGLE PIECE SCREW END

● SIZE RANGE : 1/4" to 4"

● TESTING STD. : BS 5146

● MANUFACTURING STD. : BS 5351

● PRESSURE RATING CLASS 150 / 300 / 800

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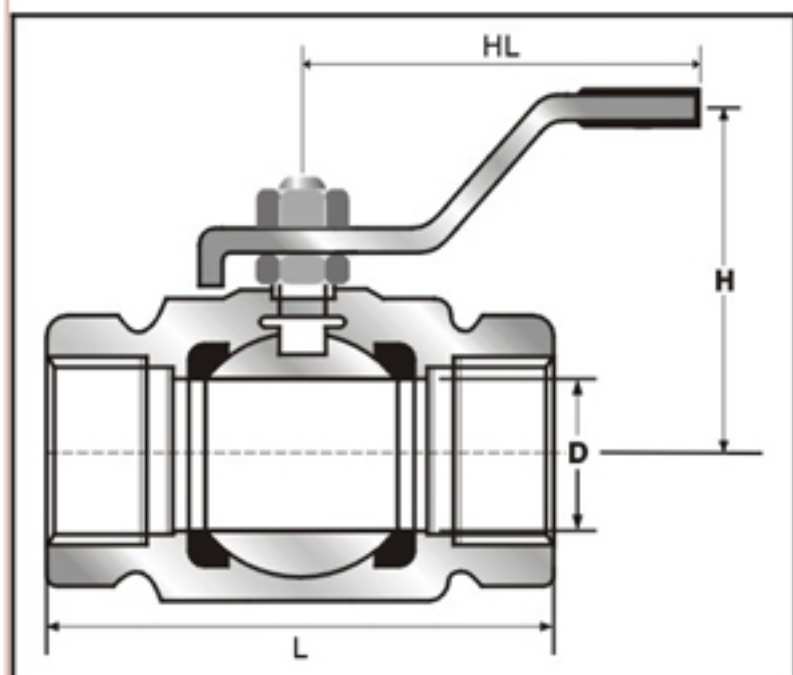


Quality Work



BALL VALVE

SINGLE PIECE SCREWED END



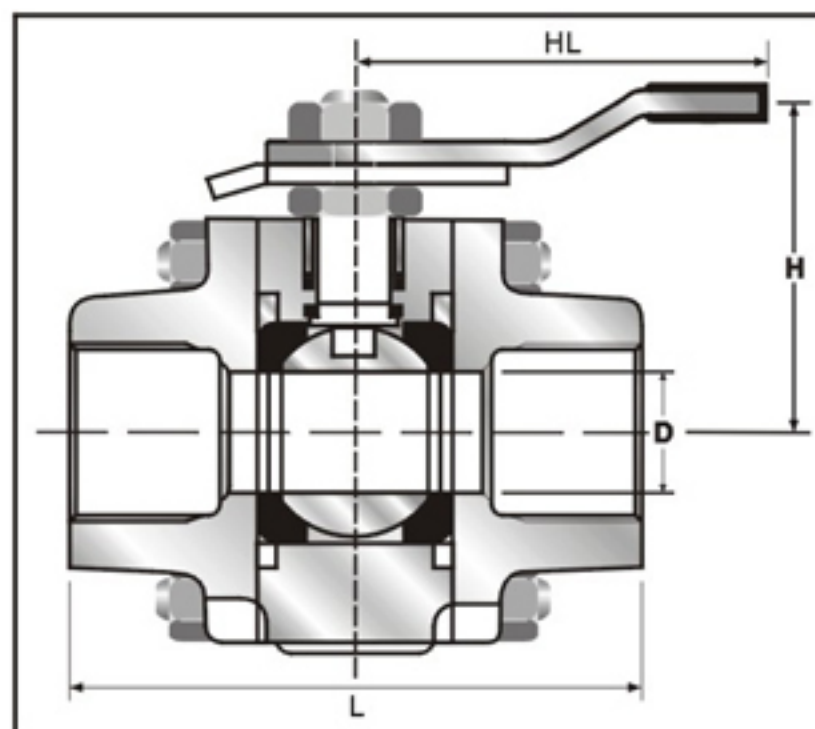
DIMENSIONS

Size	D	L	H	HL
1/4"	6.00	61	62	120
3/8"	9.00	61	62	120
1/2"	12.00	64	62	120
3/4"	19.05	80	66	142
1"	25.40	88	68	142
1 1/2"	38.10	110	91	230
2"	50.80	128	101	230

All Dimension are in mm

- » FEMALE SCREWED BSP, NPT AND SOCKET WELD
- » PRESSURE RATING ASME 150/300/800 CLASS & BS EQU.
- » SCREWED END AS PER ASME B2.1
- » SOCKET WELD ENDS ASME B16.11
- » BUTTWELD ASME B16.25
- » TESTING STD. BS 5146 / API 598 / BS 6755 PART-1
- » PTFE AND GFT SEATS AND SEALS.
- » DESIGN STD : BS 5351
- » FIRE SAFE TO API 607 / BS 6755 PART-2 / NON FIRE SAFE
- » BLOW OUT PROOF STEM & FLOATING BALL
- » LEVER / GEAR OPERATED / ACTUATOR OPERATED
- » MATERIAL OPTIONS :
ASTM A 216 GR. WCB, ASTM A 351 GR. CF8 / CF8M / CF8C / CF3 / CF3M / ALLOY - 20 / HASTALLOY B & C. CAST IRON

THREE PIECE SCREWED END

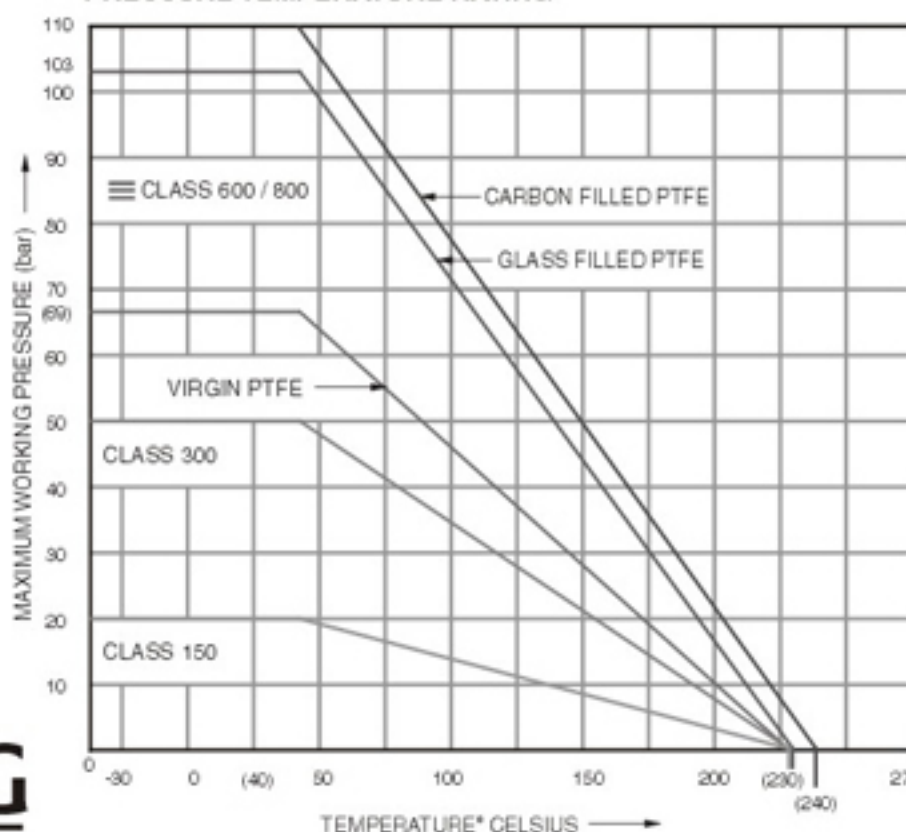


DIMENSIONS

Size	D	L	H	HL
1/2"	12.00	80	52	120
3/4"	19.05	93	61	142
1"	25.40	95	65	142
1 1/2"	38.10	110	90	230
2"	50.80	127	95	230
3"	76.20	160	174	380
4"	101.00	185	200	495

All Dimension are in mm

PRESSURE TEMPERATURE RATING



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**BUTTERFLY
VALVE**



BUTTERFLY VALVE



● SIZE RANGE : 2" - 12"

● WAFER TYPE / LUG TYPE

● MFG. STD. : API 609, BS 5155

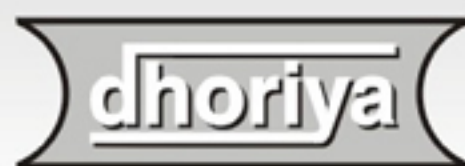
● TEST. & INSP. STD. : API 598 / BS 6755 PART-1

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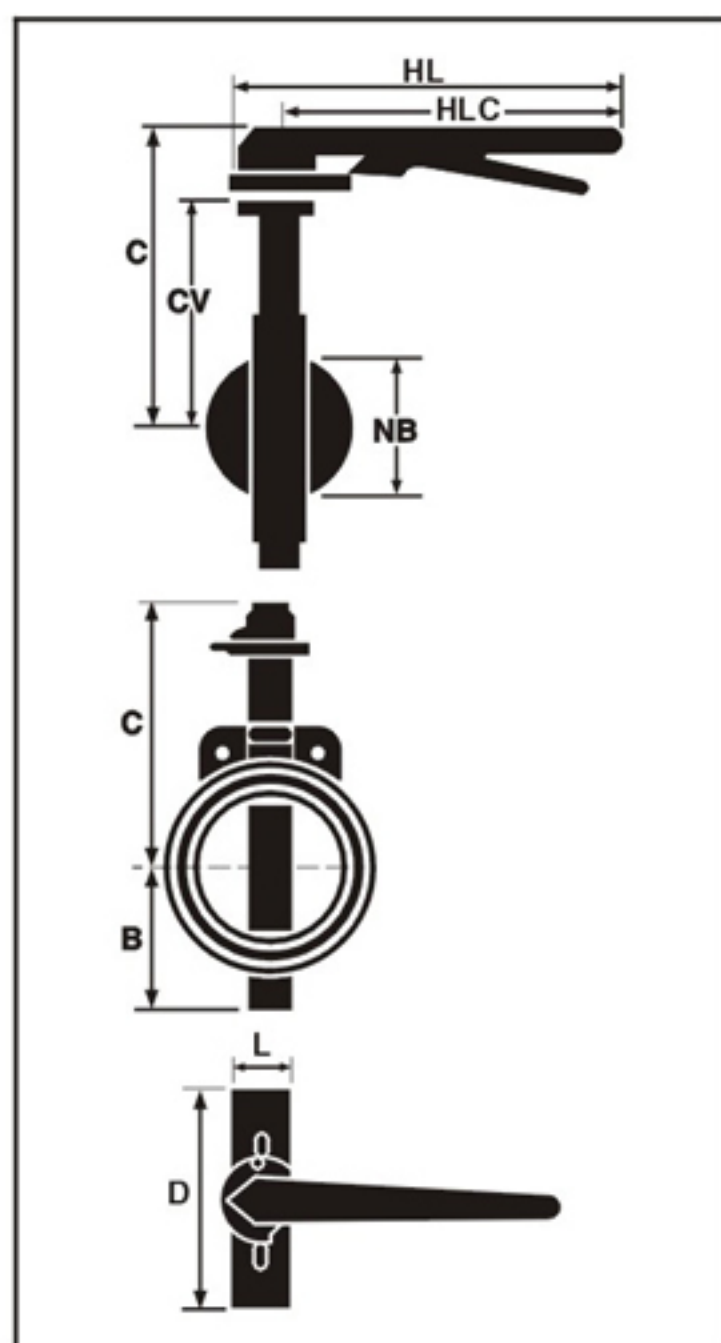


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**BUTTERFLY
VALVE**



Technical Data :

- » **DESIGN** : BS 5155 / API 609
- » **END CONNECTION** : WAFER TYPE / LUG TYPE
- » **TESTING STANDARDS** : API 598 / BS 6755 PART-1
- » **MATERIAL OPTIONS** : CI / WCB / CF 8 / CF 8M / CF3 / CF 3M / CN 7M
- » **OPERATION** : LEVER/GEAR OPERATED
DOUBLE ACTING / SPRING RETURN ACTUATED

Specifications :

- » **SIZE RANGE** : 50 TO 300 MM.
- » **TEMP. RATING** : MATERIAL WILL BE SELECTED
ACCORDING TO SERVICES.

DIMENSIONS								
Valve Size	L.	CV.	C.	B.	D.	HL.	HLC.	NB.
50	43	140	182	65	102	300	190	28
65	45	153	194	78	111	300	190	47
80	46	160	201	85	130	300	190	67
100	52	178	218	105	162	300	300	82.5
125	54	194	234	117	194	300	300	107
150	56	203	242	144	216	300	300	136
200	60	239	305	169	273	620	425	184.5
250	68	271	338	237	336	620	425	234
300	78	31	377	272	382	620	425	280

All Dimension are in mm



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WEIR TYPE
DIAPHRAGM
VALVE



WEIR TYPE DIAPHRAGM VALVE
WEIR TYPE DIAPHRAGM VALVE



● FLANGED END

● MFG. STD. : BS 5156

● SIZE RANGE : 15 - 300 mm

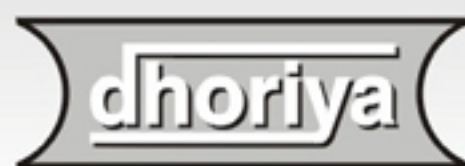
● TESTING & INSP. STD. : BS 6755-1

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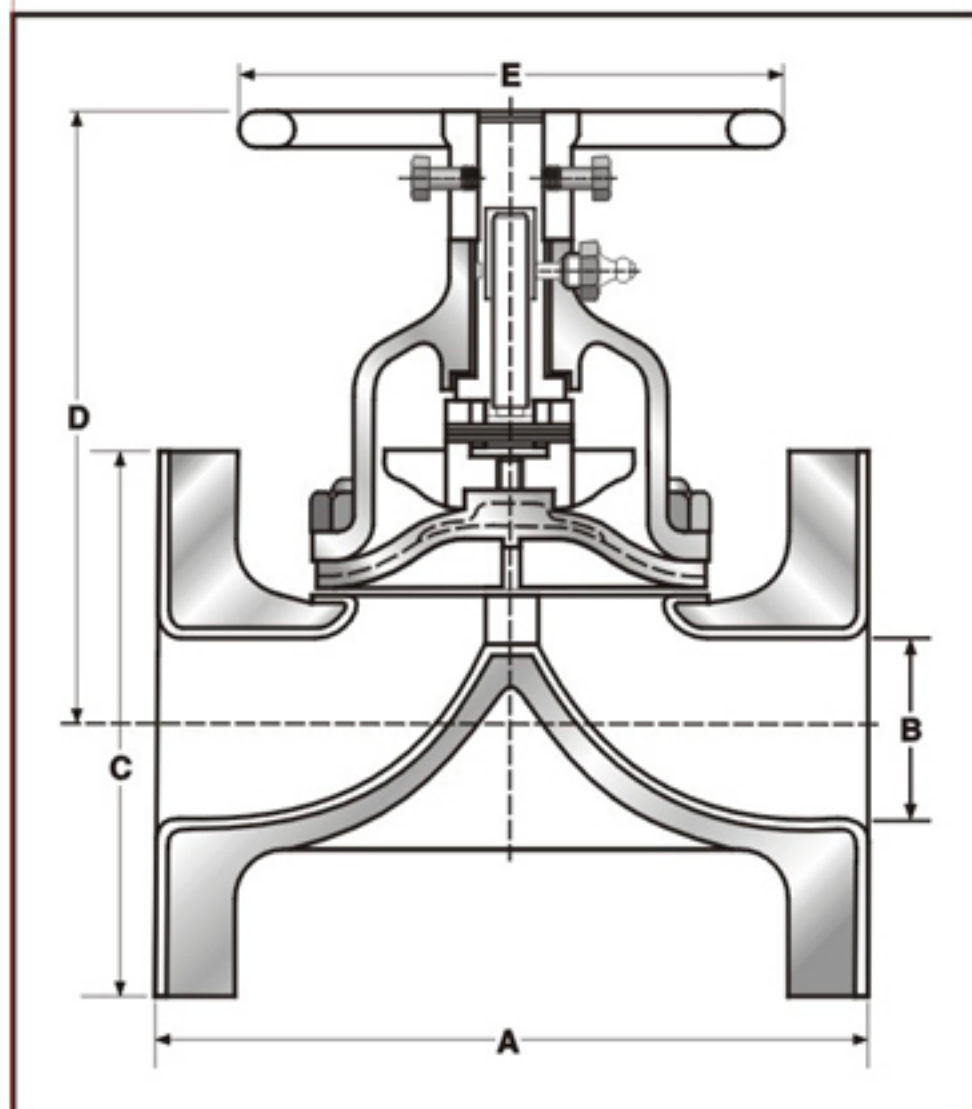


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WEIR TYPE
DIAPHRAGM
VALVE



Technical Data :

- » DESIGN : BS 5156
FACE TO FACE : BS 5156
- » TESTING STANDARDS : BS 6755 PART-1
- » BODY MATERIAL : CI / DI / WCB / CF8 / CF8M / CN7M etc.
- » BODY LINING : EBONITE, NATURAL, BUTYL, NEOPRENE, EPDM, NILRILE, HYPALONE AND OTHER ELASTOMERS & EVEN PFA ETC.
- » DIAPHRAGM : NATURAL, BUTYL, NEOPRENE, EPDM, NITRITE HYPALONE , AND OTHER ELASTOMERS & EVEN PTFE ETC.
- » ENDS CONNECTION : FLANGED END

Design Features :

- » Diaphragms available in both close & open type.
- » PTFE Diaphragms available in both screwed & Bayonet.

DIMENSIONS														
Size	15	20	25	32	40	50	65	80	100	125	150	200	250	300
A	114	123	133	152	165	196	222	261	312	364	414	531	645	759
B	15	20	25	32	40	50	65	76	100	127	150	200	250	300
C	95	102	114	121	140	152	178	191	229	254	279	343	406	483
D	85	92	106	128.5	146	169.5	193.5	234.5	269	286.5	344	471.5	548.5	627
E	64	64	100	100	150	150	175	250	250	280	368	483	584	698

All Dimension are in mm



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GATE VALVE



GATE VALVE
GATE VALVE



● SIZE RANGE : 2" - 24"
SOCKET WELD 1/2"-2"

● CLASS 150, 300 AND 600

● TESTING & INSP. STD. :
API 598 / BS 6755 PART-1

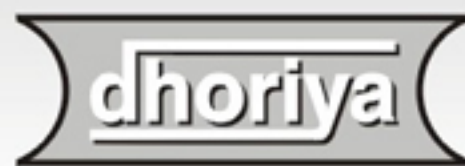
● MFG. STD. :
FLANGED END API 600, BS 1414
SOCKET WELD - API 602 / BS 5352
BUTTWELD - ASME B 16.25
PRESSURE & TEMP. ASME B 16.34

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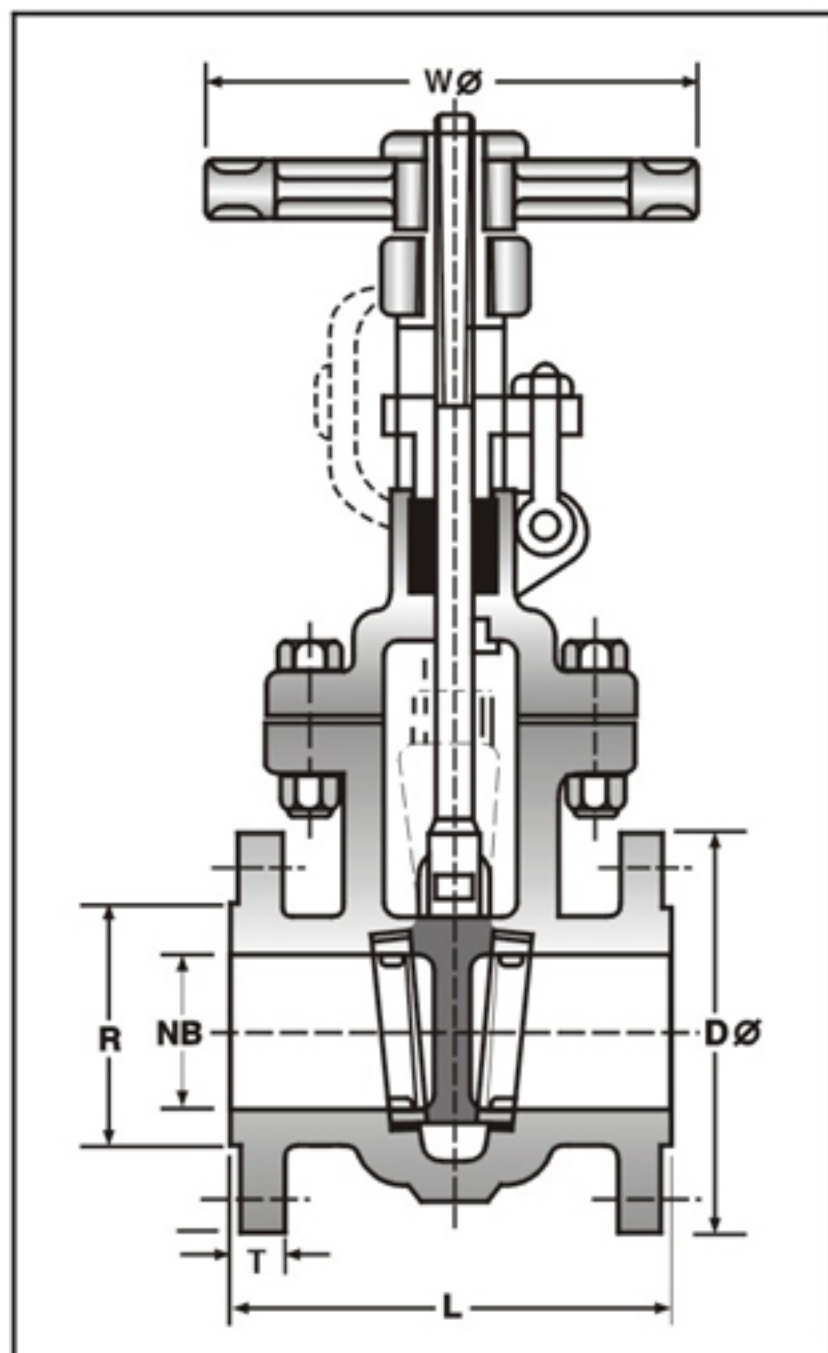


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GATE VALVE



Technical Data :

- » **DESIGN** : API 600 / BS 1414 / ASME B 16.34
- » **SPECIFICATIONS** : BOLTED BONNET, FLEXIBLE / SOLID / WEDGE OUTSIDE SCREW & YOKE, FLANGED / BUTT WELD ENDS / SOCKET WELD
- » **DIMENSIONS** : FACE - FACE - ANSI B 16.10
SOCKET WELD AS PER MFG. STD.
- » **END CONNECTION** : FLANGE AS PER ANSI B 16.5 / SCREWED
END & BUTT WELD TO ASME B 16.25
- » **TESTING STANDARDS** : API 598 / BS 6755 PART-1
- » **MATERIAL OPTIONS**
BODY : (A) ASTM A 216 GR. WCB, ASTM A 351 GR. CF8/CF8M/
CF8C/CF3/ CF3M / ALLOY - 20 / A182 GR. F 304 /
316 / 304L / 316L, A105
(B) C.I. TO I.S. 210 G.R. 20.
(C) ALLOY STEEL TO ASTM A 217 C5, WC6, WC9, WC12.
- » **TRIM** : AISI 410 / AISI 304 / AISI 316 ETC.
ALSO AS PER CUSTOMER REQUIREMENTS
- » **OPERATION** : HAND WHEEL / GEAR (300 NB & ABOVE)
REMOTE OPERATION ON REQUEST.
- » **AVAILABLE IN CLASS 600, 800, 900, 1500 & 2500**
- » **STELLITE SEAT AND DISK**

ASA 150

Size	L	D	R	T	E PCD	W
25	127	108	51	14	79	123
40	165	127	73	14	98	152
50	178	152	92	16	121	203
65	190	178	105	17	140	203
80	203	190	127	19	152	254
100	229	219	157	24	190	305
125	254	254	186	24	216	305
150	267	278	216	25	241	356
200	292	343	270	29	298	356
250	330	406	324	30	362	406
300	356	483	381	32	431	457

ASA 300

Size	L	D	R	T	E PCD	W
25	165	124	51	17	89	123
40	191	156	73	21	114	152
50	216	165	92	22	127	203
65	241	190	105	25	149	203
80	282	209	127	29	168	254
100	305	254	157	32	200	305
125	381	279	186	35	235	356
150	403	318	216	37	270	356
200	419	381	270	41	330	406
250	457	445	324	48	387	457
300	502	521	381	51	451	508

All Dimension are in mm



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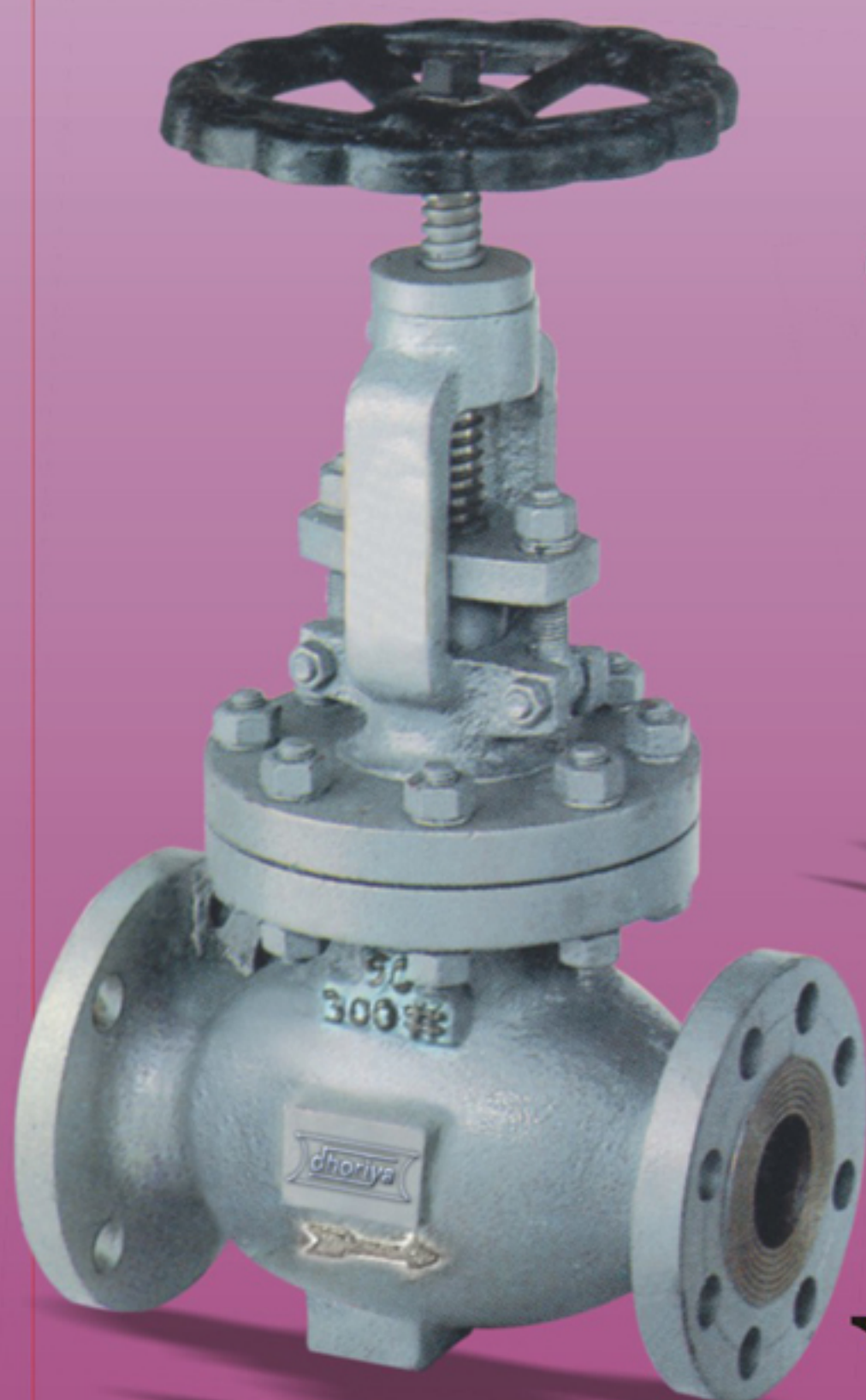
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GLOBE VALVE



GLOBE VALVE
GLOBE VALVE



● CLASS 150 & CLASS 300

● SIZE RANGE : 50 TO 600 MM

● MFG. STD. : BS 1873/ASME B 16.34

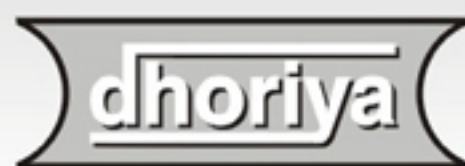
● TESTING & INSP. STD. : BS-5146/API 598

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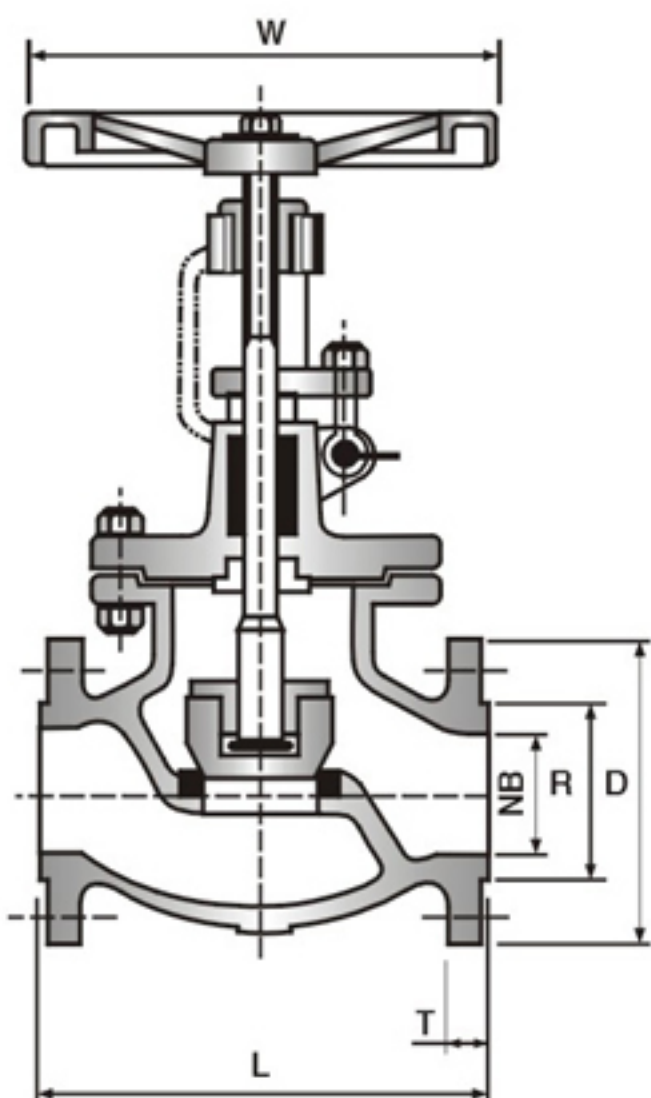


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GLOBE VALVE



Technical Data :

- » **DESIGN** : BS-1873 / ASME B 16.34
- » **SPECIFICATIONS** : OUTSIDE SCREW AND YOKE TYPE, RISING SPINDLE & HAND WHEEL, BOLTED BONNET, SWIVEL DISC RENEWABLE SEAT RING / INTEGRAL SEATING AND RENEWABLE / INTEGRAL BACK SEATING ARRANGEMENT.
- » **DIMENSIONS** : FACE TO FACE ANSI B 16.10/BS-2080/DIN 3300
- » **END CONNECTION** : FLANGE AS PER ANSI B 16.5 / SCREWED END & BUTT WELD
- » **TESTING STANDARDS** : BS-5146/API 598
- » **MATERIAL OPTIONS :**
 - (A) ASTM A 216 GR. WCB, ASTM A 351 GR. CF 8/CF 8M/CF 8C/CF3/ CF3M / ALLOY - 20 / HASTALLOY B & C.
 - (B) C.I. TO I.S. 210 G.R. 20.
 - (C) ALLOY STEEL TO ASTM A 217 C5, WC6, WC9, WC12.
- » **TRIM** : AS PER CUSTOMER REQUIREMENTS
- » **PRESSURE RATING** : 150/300/600/900/1500/2500 CLASS

ASA - 150

Size	L	D	R	T	E	W
25	127	108	51	11	79	150
40	165	127	73	14	98.5	210
50	203	152	92	16	120.5	210
65	216	178	105	17.5	140	255
80	241	190.5	127	19	154	255
100	292	229	157	24	190.5	405
125	356	254	186	24	216	490
150	406	279	216	25	241	490
200	485	343	270	28.5	298	610
250	622	406	324	30	362	625
300	698	483	381	32	432	675

ASA - 300

Size	L	D	R	T	E	W
25	203	124	51	17.5	89	210
40	229	155.5	73	20.5	114	250
50	267	165	92	22	127	250
65	292	190.5	105	25	149	405
80	317.5	209.5	127	28.5	168	405
100	356	254	157	32	200	490
125	375	279	186	35	235	490
150	444.5	317.5	216	36.5	270	490
200	533	381	270	41	330	610
250	622	444.5	324	47.5	387	625
300	711	521	381	51	451	675

All Dimension are in mm



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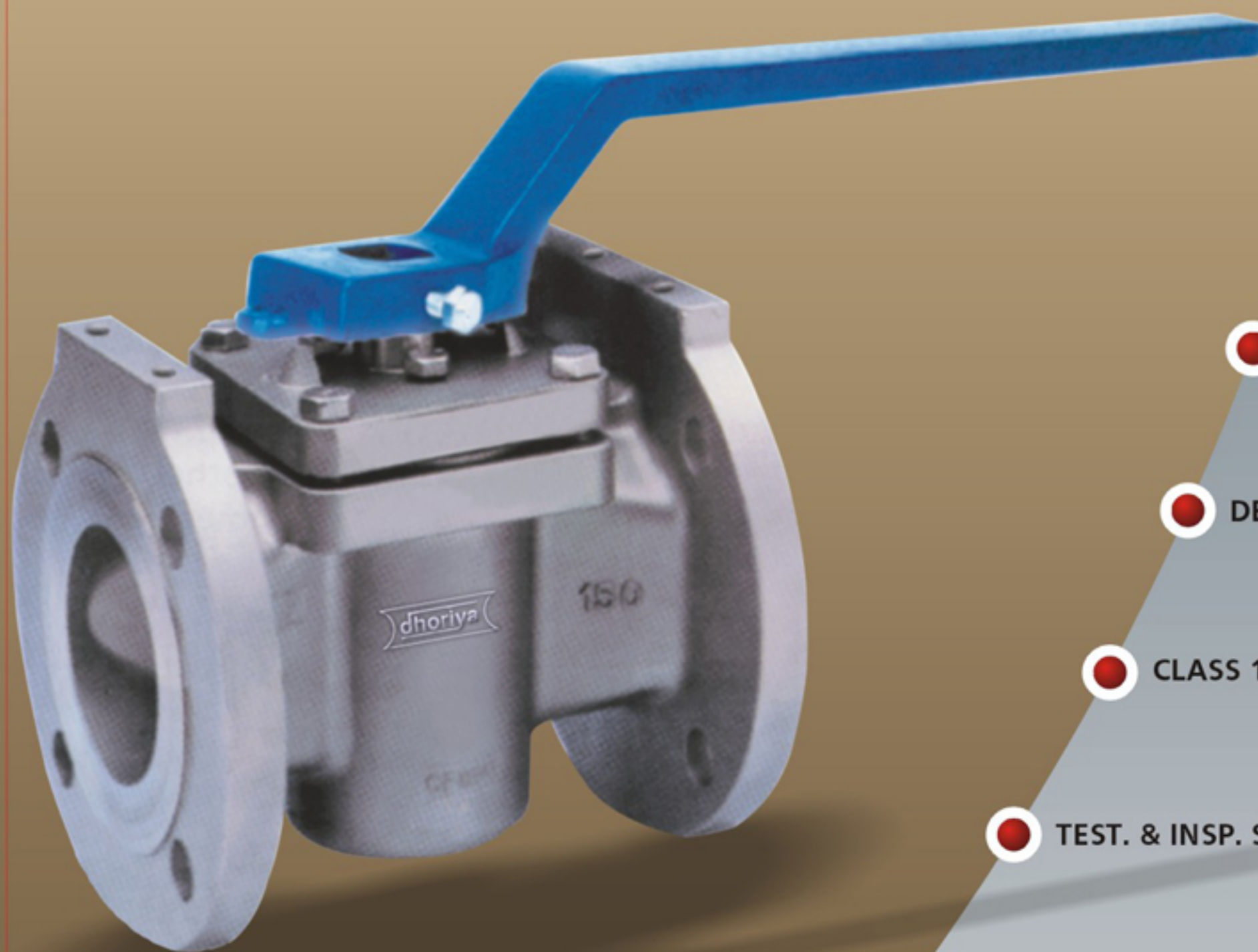
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PLUG VALVE



PTFE SLEEVE
PLUG VALVE



● SIZE RANGE : 1/2" - 12"

● DESIGN STD. : API 599

● CLASS 150 / 300 / 600

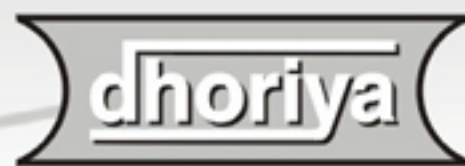
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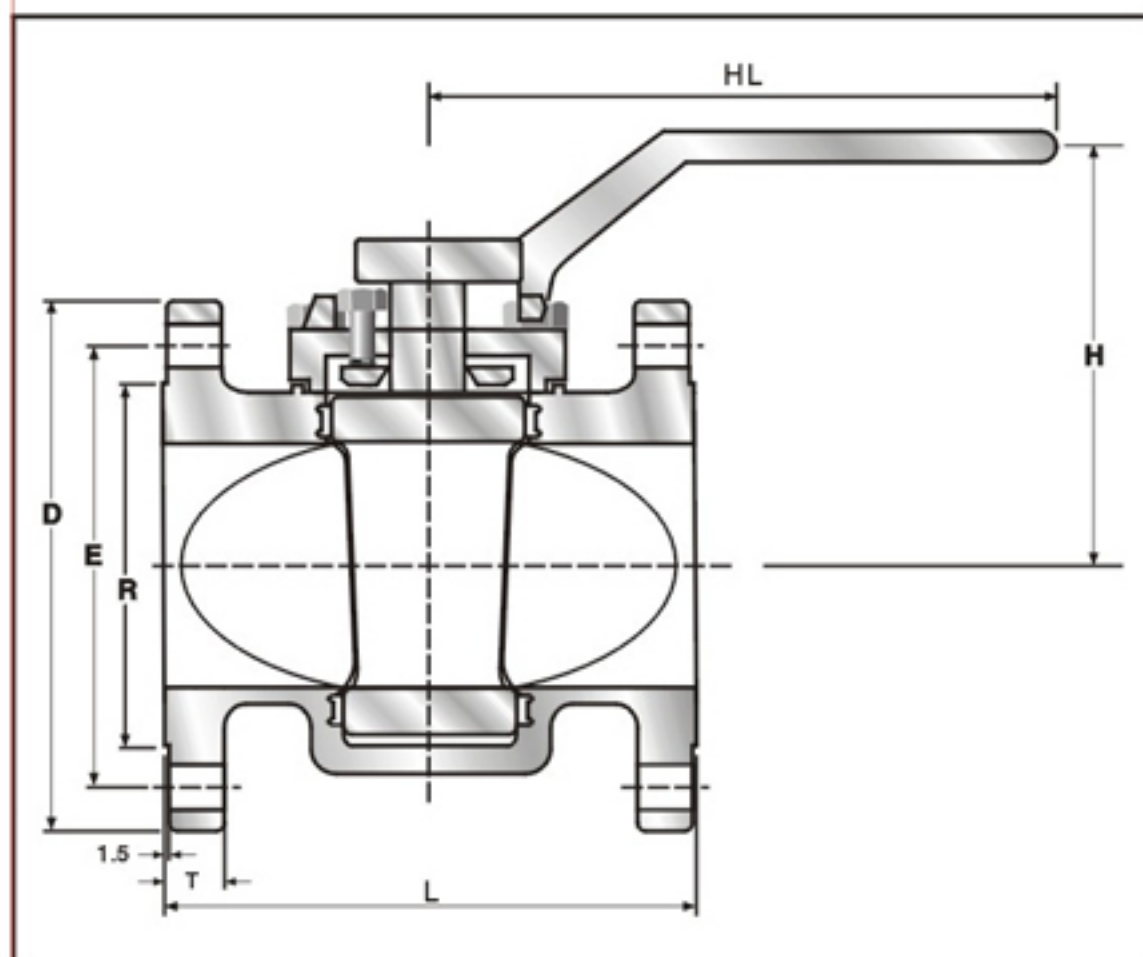


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PLUG VALVE



Technical Data :

- » DESIGN : API 599
- » END CONNECTION : FLANGED END ASME B 16.5
- » FACE TO FACE : ASME B 16.10
- » TESTING STANDARDS : API 598
- » MATERIAL OPTIONS : CI / WCB / CF 8 / CF 8M / CF3 / CF 3M / CN 7M
- » OPERATION : LEVER/GEAR OPERATED / ACTUATOR OPERATED

Design Features :

- » Bi-directional inline bubble tight seal independent of line pressure.
- » Full lip at port openings protects PTFE sleeve.
- » Drilled and tapped flange mounting pads independent of cover and top seal assembly.
- » Other drilling option available.
- » Reduced Port

CLASS - 150

Size	L	D	R	E	T	H
15	108.0	88.9	35.0	60.5	9.5	86
20	117.5	98.5	42.9	69.9	9.5	86
25	127	108.0	50.8	79.5	11.2	114
40	165.1	127.0	73.2	98.6	14.2	135
50	177.8	152.4	92.0	120.7	16.0	159
65	203.2	190.5	104.6	139.7	19.0	167
80	203.2	190.5	127.0	152.4	19.0	167
100	228.6	228.6	157.2	190.5	23.9	194
150	266.7	279.4	215.9	241.3	25.4	274
200	292.1	342.9	269.8	298.5	28.7	324
250	330.2	406.4	323.9	362.0	30.2	373
300	355.6	482.6	381.0	431.8	31.8	417

CLASS - 300

Size	L	D	R	E	T	H
15	139.7	95.3	35	66.8	14	86
20	152.4	117.6	42.7	82.6	16	86
25	165.1	124	50.8	88.9	17.5	124
40	190.5	195.7	73.2	114.3	20.6	135
50	215.9	165.1	92	127	22.4	169
65	282.7	209.6	104.6	149.4	28.7	167
80	282.7	209.6	127	168.4	28.7	167
100	304.8	254	157.2	200.2	31.8	191
150	403.4	317.5	215.9	270	36.6	274
200	419.1	381	269.8	330.2	41.4	324
250	457.2	444.5	323.9	387.4	47.8	373
300	501.7	520.7	381	450.9	50.85	417

All Dimension are in mm



Manufactured by :

SHREE RAM ENGINEERING

(An ISO 9001 : 2000 Certified Company)

185/185-A, Behind Vikas Tractor, GIDC, Chitra, Bhavnagar - 364 004. Gujarat, India.

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*Precision
Quality
Work*

**SWING CHECK
VALVE**



SWING CHECK VALVE



● STELLITE SEAT & DISC

● DESIGN STD. : BS 1868

● SIZE RANGE : 1 1/2" to 24"

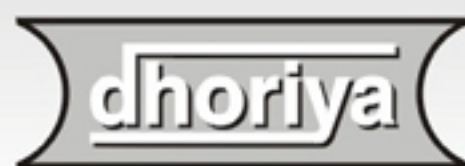
● TESTING STD. : BS 5146 / API 598

dhoriya

ISO 9001 : 2000

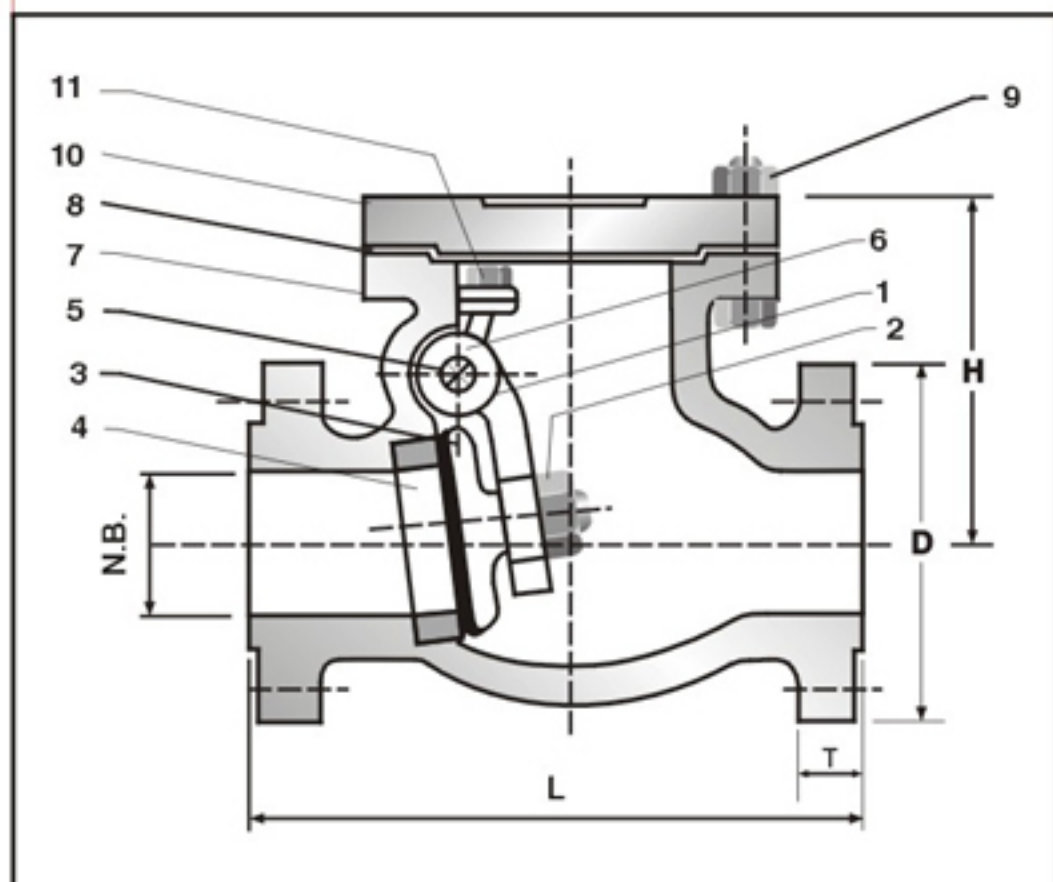


Certificate: QM 02 00116



Precision
Quality
Work

SWING CHECK
VALVES



Technical Data :

- » **DESIGN** : BS 1868 / API 6D / API 594
- » **SPECIFICATIONS** : SWING TYPE DISK, BOLTED COVER, RENEWABLE INTEGRAL SEATING ARRANGEMENT
- » **DIMENSIONS** : FACE - FACE ASME B 16.10
- » **END CONNECTION** : FLANGED END : ASME B 16.5
SW END : ASME B 16.11
BW END : ASME B 16.25
SCREWED END: ASME B 1.20.1/ASME B 2.1
- » **TESTING STANDARDS** : API 598 / BS 6755 Part 1 / BS 5146
- » **TRIM** : AS PER CUSTOMER REQUIREMENTS
- » **MATERIAL OPTIONS**
BODY : (A) ASTM A 216 GR. WCB, ASTM A 351 GR. CF8/CF8M/
CF8C/CF3/ CF3M / ALLOY - 20 / HASTALLOY B & C.
 (B) C.I. TO I.S. 210 G.R. 20.
 (C) ALLOY STEEL TO ASTM A 217 C5, WC6, WC9, WC12.

No.	Part's Name	Qty.	Material
1	Lever Arm	1	ASTM A216 Gr. WCB ASTM A351 Gr. CF 8/CF8M/CN7M
2	Arm Nut	1	C.S./S.S. 316/SS. 304
3	Disc.	1	C.S. with 13% Carbon facing S.S. 316 / S.S. 304
4	Seat Ring	1	C.S. with 13% Carbon facing Integral Seal for Alloy Steel Valve
5	Arm Pin	1	AISI 410, 304, 316, A-20
6	Bracket	1	ASTM A216 Gr. WCB ASTM A351 Gr. CF8/CF8M/CN7M
7	Body	1	ASTM A216 Gr. WCB ASTM A351 Gr. CF8/CF8M/CN7M
8	Body Seal	1	Compressed Asbestos Fibre
9	Stud & Nut	Reqd.	ASTM A193 Gr. B7 ASTM A194 Gr. 2H
10	Cover Plate	1	ASTM A216 Gr. WCB ASTM A351 Gr. CF8/CF8M/CN7M
11	Braceket/Stude/Nut	Reqd.	CARBON STEEL/S.S. 304/S.S. 316

Size NB	CLASS 150				CLASS 300			
	L	D	H	T	L	D	H	T
1 1/2"	165	127	112	14	241	156	140	21
2"	203	152	138	16	267	165	160	23
2 1/2"	216	178	160	18	292	191	180	26
3"	241	191	170	19	318	210	200	29
4"	292	229	185	24	356	254	225	32
5"	330	254	215	24	400	280	250	35
6"	356	280	245	25.4	445	318	265	37
8"	495	343	305	28.6	534	381	325	42
10"	622	407	340	30.5	623	445	390	48
12"	698	483	400	32	712	521	465	51

All Dimension are in mm



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**P.P. VALVES
& FITTINGS**



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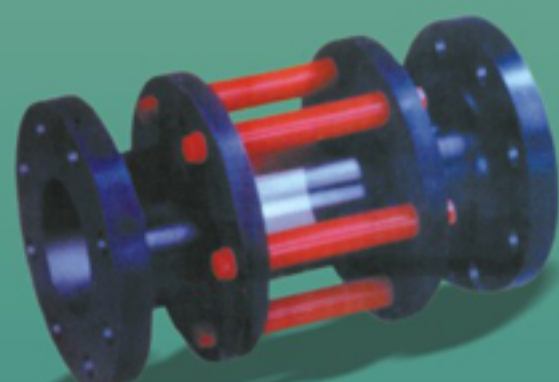


 BALL VALVE

 SIGHT GLASS

 BUTTERFLY VALVE

 DIAPHRAGM VALVE



dhoriya

ISO 9001 : 2000



Certificate: QM 02 00116



BALL VALVE

- » Three Piece Design
- » Size : 15 mm to 150 mm
- » End Connection : Flanged to ASA 150, BS Table D, Din or any other require
- » MOC : Polypropylene
- » Full Bore Allows 100% Flow, Every Valves is Hydro Tested @ 10 kg / cm² for Body & Seat

- » ONE PIECE RUGGED BODY with Cross Ribs at Flanged Ends
- » Available with Neoprene, EPDM, Hyplon, Butyl, Teflon Coted and Pure Teflon Diaphragms
- » Size : 15 mm to 100 mm
- » End Connection : Flanged to ASA 150, BS Table D, Din or any other require
Screwed to BSPT / PVC Socket End
- » MOC : Polypropylene
- » Hydro Tested @ 10 kg / cm² for Body & Seat

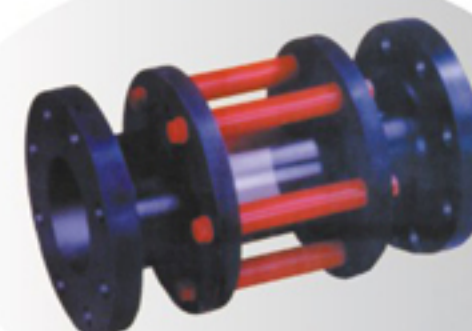
DIAPHRAGM VALVE



BUTTERFLY VALVE

- » Rigid Body, Sturdy Construction, Long Trouble Life
- » Size : 100 mm, 150 mm & 200 mm
- » Slip - in, Wafer Style, Lug Type
- » MOC : Polypropylene / PVDF
- » Also Available with Double Flanged end Connection

- » Three Piece Rigid Design
- » Size : 25 mm to 150 mm
- » End Connection : Flanged to ASA 150, BS Table D, Din or any other require
- » MOC : Polypropylene
- » Available with Plain Borosil Tube Section Glass for Low Pressure & Coloured Glass for High Pressure Application



SIGHT GLASS



BALL VALVE

- » Three Piece Design
- » Size : 15 mm to 150 mm
- » End Connection : Screwed to BSPT / PVC Socket Weld
- » MOC : Polypropylene
- » Full Bore Allows 100% Flow, Every Valves is Hydro Tested @ 10 kg / cm² for Body & Seat

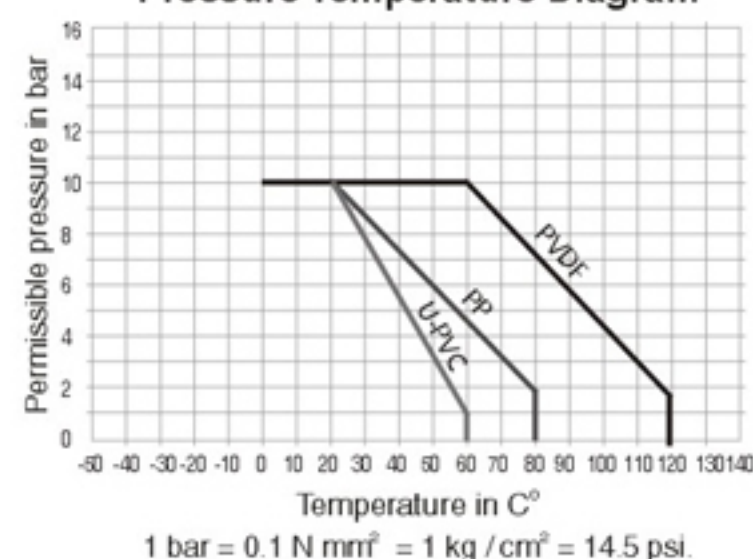
- » Size : 15 to 50 mm
- » MOC : Polypropylene / Nylone

HOSE NIPPLE



A wide range of Ball Valves, Diaphragm Valves, Check Valves, Foot Valves, Butterfly Valves, Sight Glass, Fittings and Filters made from high quality thermoplastics like PP, HDPE and PVDF.

Pressure Temperature Diagram



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OUR FACTORY



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